

THE 3-D ANALYSIS OF Cu-WATER NANOFLUID INFLUENCE ON THERMAL AND HYDRAULIC PERFORMANCE IN A 30° BAFFLED COUNTERFLOW HEAT EXCHANGER

by

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This study numerically analyzes a baffled counterflow heat exchanger with two adjacent side-by-side rectangular channels separated by a thin aluminum wall, allowing conductive heat transfer without fluid mixing. The hot channel carries water, while the cold Cu-water nanofluid-flows in the opposite direction. Transversal baffles, fixed in place at a 30° rotation angle, are employed to enhance thermal performance by promoting secondary flows and disrupting boundary-layers. Using the finite element method, the effects of Reynolds number (500-2000) and nanoparticle volume fraction (0%-4%) on flow structure, heat transfer, and pressure drop are investigated. Results show that increasing the nanoparticle concentration and flow rate improves thermal gradients and mixing intensity in both channels. Despite a moderate increase in pressure drop, the system achieves a maximum thermal efficiency of 35.75% under conditions of high nanoparticle concentration and low Reynolds number; confirming the effectiveness of combining nanofluids and geometric modifications for enhancing thermal performance in compact systems.

Key words: nanofluid, counterflow, heat transfer, thermal efficiency, CFD

Introduction

Enhancing heat exchanger performance is a key focus in thermal system design, with passive techniques such as the incorporation of internal obstacles (*e.g.*, baffles, fins, and inserts) and the use of nanofluids offering promising improvements. Baffles, particularly those featuring inclined orientations or novel geometries, have been extensively employed to generate secondary flows, disrupt thermal boundary-layers, and intensify convective heat transfer, as demonstrated by Medjahed *et al.* [1], Abidi and Sajadi [2], Tavakoli and Soufivand [3], Al-Saad *et al.* [4], Bahiraei *et al.* [5], and Ahamed *et al.* [6]. Similarly, extended surfaces such as fins and helical or curved inserts increase the effective heat transfer area and promote fluid mixing, as highlighted in the works of Rajhi *et al.* [7], Gholizadeh *et al.* [8], Jalili *et al.* [9], Wang *et al.*

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[10], and Tahrour *et al.* [11]. Concurrently, nanofluids, engineered by dispersing nanoparticles such as Al_2O_3 , Cu, or hybrid combinations into conventional base fluids, have demonstrated superior thermal conductivity and enhanced heat transport properties, particularly under laminar flow regimes, as reported by Maatki and Kriaa [12], Fereidooni [13], Bouzennada *et al.* [14], Bahiraei and Monavari [15], and Hammid *et al.* [16]. The integration of flow-altering structures with nanofluids has shown significant synergistic effects, yielding notable improvements in Nusselt number, thermal efficiency, and system compactness, as evidenced by Rajhi *et al.* [7], Bouzennada *et al.* [14], Aghaei [17], Menni *et al.* [18], and Punia and Ray [19]. In addition, recent research has increasingly focused on entropy generation and thermodynamic irreversibility as performance metrics to balance heat transfer enhancement with pressure drop penalties, as discussed by Tavakoli and Soufivand [3], Wang *et al.* [10], and Ameer *et al.* [20].

Building on previous studies, this work numerically analyzes a 3-D baffled counterflow system with two adjacent channels, one for hot water and the other for Cu-water nanofluid, separated by a conductive aluminum wall. With baffles fixed at a 30° rotation angle, the study explores the effects of Reynolds number and nanoparticle volume fraction, ϕ , on flow behavior, heat transfer, and pressure drop to enhance overall system efficiency.

Mathematical modelling and simulation strategy

The investigated system is a 3-D counterflow configuration with two adjacent rectangular channels (1 m length, 0.08 m diameter) separated by a 1 mm conductive aluminum wall enabling heat transfer without fluid mixing. Water flows as the hot fluid, while a Cu-water nanofluid ($\phi = 0\%-4\%$) moves in the opposite direction. Transverse baffles, fixed at a 30° rotation angle, are installed on both channel walls to enhance mixing and thermal performance. The steady-state laminar flow is simulated using the finite element method, with inlet temperatures of 373.15 K (hot) and 293.15 K (cold), and Reynolds numbers ranging from 500-2000. Uniform velocity inlets, pressure outlets, adiabatic outer walls, and no-slip conditions are applied. The domain is meshed with over 1.4 million tetrahedral elements and refined near-walls and baffles for accuracy. Figure 1 shows the computational set-up. For the properties of Cu nanoparticles and water, see [21].

Flow and heat transfer are governed by the continuity, Navier-Stokes, and energy equations:

– Continuity equation

$$\frac{\partial u}{\partial x} + \frac{\partial v}{\partial y} + \frac{\partial w}{\partial z} = 0 \quad (1)$$

– Momentum equations

In x-direction:

$$\rho \left(u \frac{\partial u}{\partial x} + v \frac{\partial u}{\partial y} + w \frac{\partial u}{\partial z} \right) = -\frac{\partial p}{\partial x} + \mu \left(\frac{\partial^2 u}{\partial x^2} + \frac{\partial^2 u}{\partial y^2} + \frac{\partial^2 u}{\partial z^2} \right) \quad (2a)$$

In y-direction:

$$\rho \left(u \frac{\partial v}{\partial x} + v \frac{\partial v}{\partial y} + w \frac{\partial v}{\partial z} \right) = -\frac{\partial p}{\partial y} + \mu \left(\frac{\partial^2 v}{\partial x^2} + \frac{\partial^2 v}{\partial y^2} + \frac{\partial^2 v}{\partial z^2} \right) \quad (2b)$$

In z-direction:

$$\rho \left(u \frac{\partial w}{\partial x} + v \frac{\partial w}{\partial y} + w \frac{\partial w}{\partial z} \right) = -\frac{\partial p}{\partial z} + \mu \left(\frac{\partial^2 w}{\partial x^2} + \frac{\partial^2 w}{\partial y^2} + \frac{\partial^2 w}{\partial z^2} \right) \quad (2c)$$

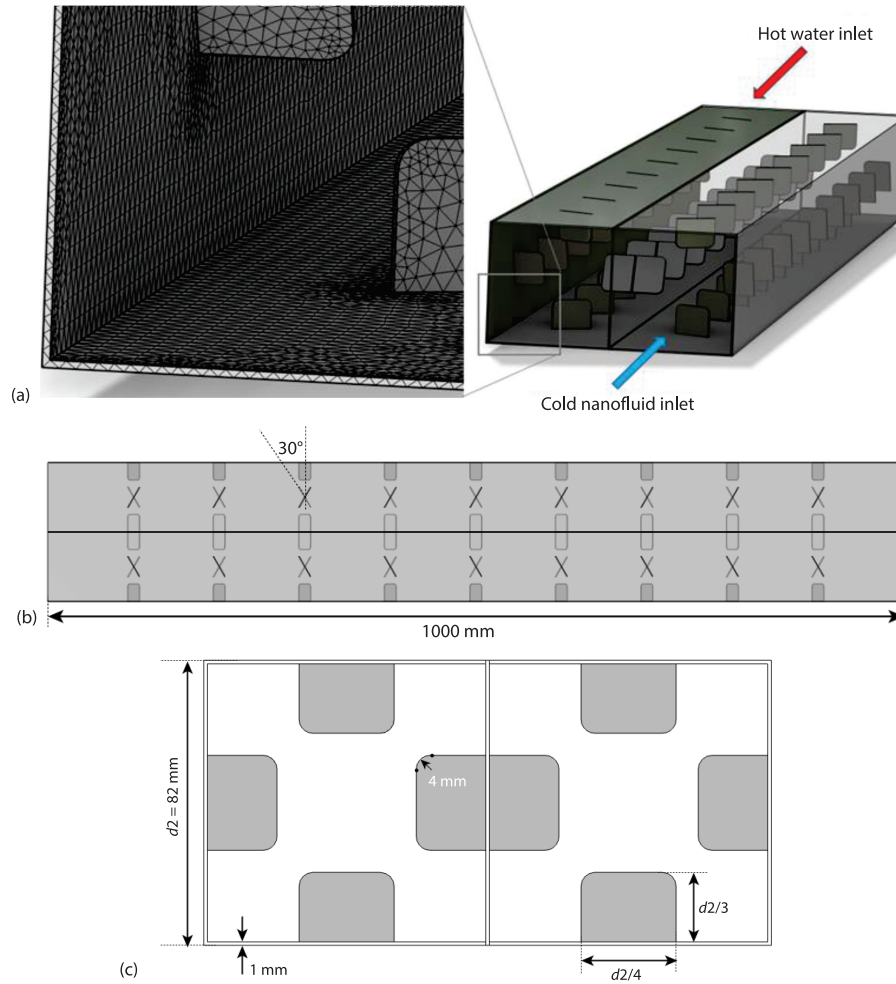


Figure 1. (a) Computational domain with mesh distribution, (b) orientation of the baffle at 30° rotation, and (c) geometric dimensions of the baffles

- Energy equation in the fluid domain

$$\rho C_p \left(u \frac{\partial T}{\partial x} + v \frac{\partial T}{\partial y} + w \frac{\partial T}{\partial z} \right) = k_f \left(\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} \right) \quad (3a)$$

- Energy equation in the solid wall (Al)

$$k_s \left(\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} \right) = 0 \quad (3b)$$

where u , v , and w are the velocity components in the x -, y -, and z -directions, p – the pressure, ρ – the fluid density, μ – the dynamic viscosity, T – the temperature, C_p – the specific heat, and k_f and k_s are the thermal conductivity for the fluid and solid wall, respectively.

The thermophysical properties of the nanofluid are estimated by [22, 23]:

– Density, ρ_{nf}

$$\rho_{nf} = (1 - \phi) \rho_{bf} + \phi \rho_{np} \quad (4a)$$

– Viscosity, μ_{nf}

$$\mu_{nf} = \frac{\mu_{bf}}{(1 - \phi)^{2.5}} \quad (4b)$$

– Heat capacity, $C_{p,nf}$

$$C_{p,nf} = (1 - \phi) C_{p,bf} + \phi C_{p,np} \quad (4c)$$

– Conductivity, k_{nf}

$$k_{nf} = \frac{k_{np} + 2k_{bf} + 2\phi(k_{np} - k_{bf})}{k_{np} + 2k_{bf} - \phi(k_{np} - k_{bf})} k_{bf} \quad (4d)$$

Subscripts nf, bf, and np are the nanofluid, base fluid, and nanoparticle. The thermal efficiency, η_{th} , is of the heat exchanger is defined as [24]:

$$\eta_{th} = \left(\frac{T_{c,o} - T_{c,i}}{T_{h,i} - T_{c,i}} \right) \times 100 \quad (5)$$

where $T_{c,o}$ and $T_{c,i}$ are the outlet and inlet temperatures of the cold fluid, respectively, and $T_{h,i}$ is the inlet temperature of the hot fluid. The numerical model was validated against experimental results from Laskowski [24] under identical flow and thermal conditions. As shown in tab. 1, the predicted cold fluid outlet temperatures closely match the reference data, with a maximum deviation of less than 1 °C, confirming the model's reliability.

Table 1. Cold fluid outlet temperature validation for $T_{c,i} = 17$ °C, $\dot{m}_c = 0.03$ kg/s, and $\dot{m}_h = 0.1$ kg/s

$T_{h,i}$ [°C]	Present $T_{c,o}$ [°C]	$T_{c,o}$ [°C] [24]	Present $(T_{h,i} - T_{c,o})$ [°C]	$(T_{h,i} - T_{c,o})$ [°C] [24]
48	24.86	25.55	23.14	22.45
49	25.11	25.85	23.89	23.15
50	25.36	26.16	24.64	23.84
51	25.61	26.47	25.39	24.53
52	25.86	26.78	26.14	25.22

Results and analysis

Figure 2 shows velocity contours in the baffled counterflow system at a 30° baffle rotation, with water as the hot fluid and 4% Cu-water nanofluid as the cold fluid, for Reynolds numbers from 500-2000. At $Re = 500$, flow is uniform with weak re-circulation. As Reynolds number increases, velocity gradients intensify, especially near baffles. At $Re = 1500$ and 2000, strong jet-like flows and re-circulation zones emerge, enhancing mixing and momentum exchange. Overall, higher Reynolds number improves secondary flows and convective transport due to the combined effects of baffles and nanofluid conductivity.

Figure 3 displays temperature contours at 30° baffle rotation and $Re = 500$ for varying Cu-water nanofluid volume fractions (0%-4%) in the cold channel. As ϕ increases, the cold fluid shows higher and more uniform temperatures, indicating better heat absorption. Meanwhile, the hot channel experiences a sharper temperature drop, reflecting enhanced heat transfer. The 30° baffles aid this effect by improving mixing and thermal exchange in both streams.

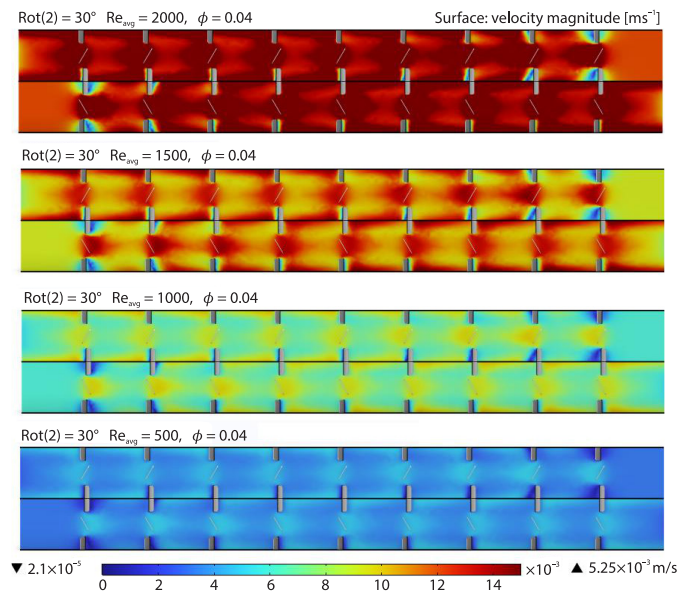


Figure 2. Velocity contours at 30° rotation for varying Reynolds number ($\phi = 0.04$)

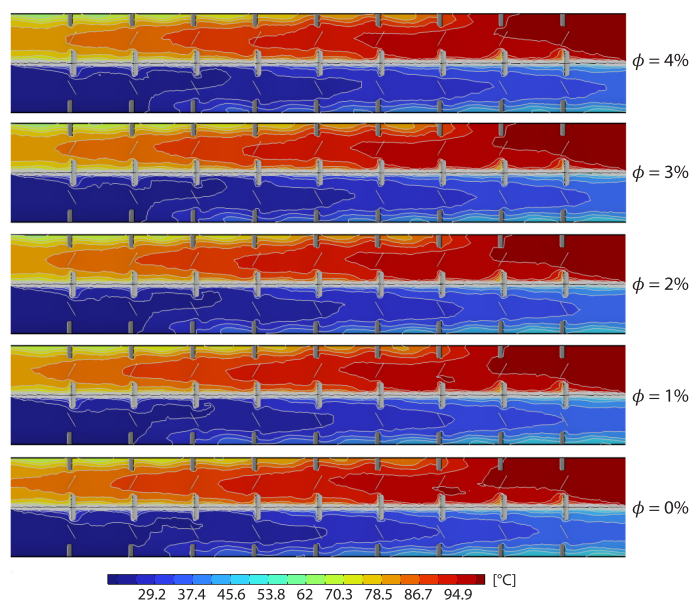


Figure 3. Temperature contours at $Re = 500$ for different ϕ fractions

Figure 4 shows local Nusselt number variations along the channel for different Cu-water nanofluid volume fractions ($\phi = 0\%-4\%$) at $Re = 500$. The 30° baffles create periodic boundary-layer disruptions, leading to oscillating Nu profiles. Higher ϕ values consistently produce greater Nusselt number, with a peak of ~ 26.5 at $\phi = 0.04$ vs. ~ 20.5 for $\phi = 0$. Enhanced heat transfer is due to the nanofluid's thermal conductivity and baffle-induced mixing. Periodic

Nusselt number peaks reflect re-circulation and reattachment effects that thin the boundary-layer and improve wall heat transfer.

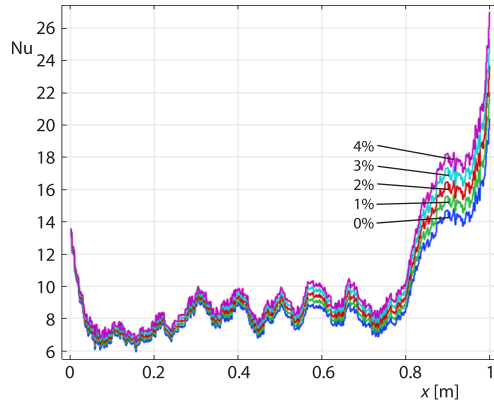


Figure 4. Local Nusselt number vs. x for varying ϕ fractions at $Re = 500$ (cold fluid)

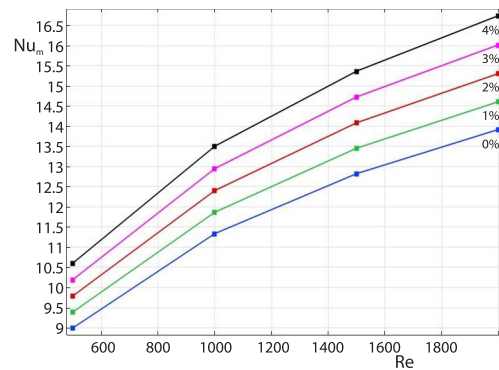


Figure 5. Average Nusselt number vs. Reynolds number and ϕ fraction (cold fluid)

Figure 5 shows the average Nusselt number, Nu_m , for different Reynolds numbers (500-2000) and Cu-water nanofluid volume fractions (0%-4%) at a 30° baffle rotation. The Nu_m increases with both Reynolds number and ϕ . For example, Nu_m rises from 8.99 ($\phi = 0\%$, $Re = 500$) to 13.92 ($\phi = 0\%$, $Re = 2000$), and from 11.34-13.51 at $Re = 1000$ when ϕ increases from 0%-4%. The maximum Nu_m of 16.74 occurs at $\phi = 4\%$, $Re = 2000$, an 86.2% enhancement over the base case, demonstrating strong combined effects of nanofluids and baffle-induced mixing.

Figure 6 shows the pressure drop values for the cold nanofluid under varying Reynolds numbers and nanoparticle volume fractions ($\phi = 0\%$ -4%). At a constant nanoparticle fraction, increasing Reynolds number results in a sharp rise in pressure drop. For example, at $\phi = 0\%$, the pressure drop increases from 0.0381 Pa at $Re = 500$ to 0.5298 Pa at $Re = 2000$. Additionally, at a fixed Reynolds number, the pressure drop increases steadily with nanoparticle volume fraction due to the higher viscosity and density of the nanofluid. At $Re = 1000$, the pressure drop rises from 0.1403 Pa ($\phi = 0\%$) to 0.1821 Pa ($\phi = 4\%$), representing an approximate 30% increase. This trend is consistent across all Reynolds numbers, with slightly greater increases at higher flow rates.

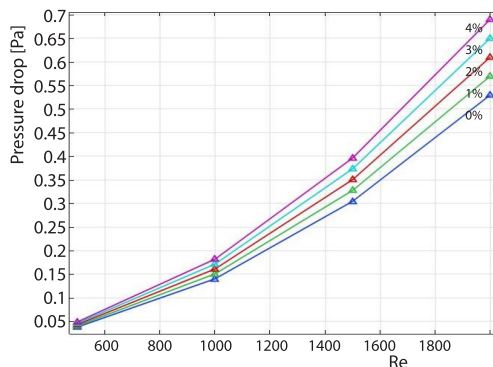


Figure 6. Pressure drop of cold nanofluid vs. Reynolds number and ϕ fraction

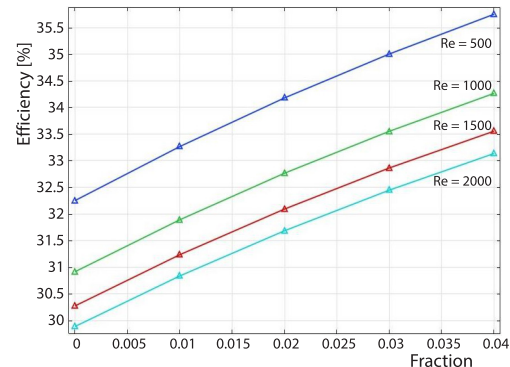


Figure 7. Thermal efficiency of the system vs. Reynolds number and ϕ fraction

Figure 7 presents the thermal efficiency of the baffled counterflow system using Cu-water nanofluid in the cold channel. Efficiency decreases with increasing Reynolds number due to reduced residence time, for example, from 32.25% at $Re = 500$ to 29.89% at $Re = 2000$ for pure water. In contrast, raising the nanoparticle fraction at fixed Reynolds number improves efficiency, reaching a maximum of 35.75% at $\phi = 0.04$ and $Re = 500$ (an 11% gain over the base case). These results highlight that combining low flow rates with nanofluids offers optimal thermal performance.

Conclusion

This study numerically analyzed a baffled counterflow system with 30° rotated baffles, using water as the hot fluid and Cu-water nanofluid as the cold fluid. The results revealed that increasing the Reynolds number from 500 to 2000 and the nanoparticle volume fraction from 0%-4% led to a substantial enhancement in heat transfer, with the average Nusselt number rising from 8.99-16.74, an improvement of over 86%. The use of nanofluids also improved thermal efficiency, with values increasing from 32.25% at $\phi = 0$ -35.75% at $\phi = 0.04$ and $Re = 500$. However, these benefits were accompanied by a pressure drop increase of up to 30% across the same range, indicating a trade-off between thermal and hydraulic performance.

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