OVERVIEW AND ANALYSIS OF ELECTRIC ENERGY CONSUMPTION INDICATORS IN WASTEWATER TREATMENT PLANTS

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Wastewater must be treated before discharge into the recipient to such an extent that it meets standards and regulations on wastewater quality, so as not to damage the environment. Depending on the quality of the influent, different technological procedures are applied, which are more or less energy intensive. Also, with the tightening of the conditions related to the quality of the effluent, the application of more energy-intensive purification technologies occurs, and thus the energy consumption at the plants increases. Wastewater treatment plants are among the biggest consumers of energy. In this paper, electric energy consumption at wastewater treatment plants was analyzed depending on different indicators of specific energy consumption, the applied technological process, and the level of purification.

Key words: wastewater treatment plant, energy consumption indicators, energy analysis

1. Introduction

Wastewater treatment technology consists of various physical, chemical and biological processes, depending on its quality, that is the degree of pollution. It is common for wastewater treatment to consist of five levels of treatment, namely: preliminary or pre-treatment, primary treatment, secondary treatment or purification, tertiary or final treatment and treatment of sludge formed [1,2]. Electric energy and heat energy are consumed at the wastewater treatment plant. The need for electric energy is present in almost all phases of wastewater and sludge treatment, as well as for obtaining heat, which is mainly used for heating individual facilities, maintaining the appropriate temperature in the digester and drying sludge. The paper focuses on the review and analysis of electric energy consumption indicators.

The biggest consumers of electric energy at wastewater treatment plants (WWTPs) are compressors, which are necessary to provide compressed air for aeration purposes, and then pumping stations that allow the movement of wastewater and sludge. Other consumers are also present, such as electric motors for mixing mixers, filter presses, fans, extractors, etc.

According to the IEA - International Energy Agency [3], electric energy consumption in the water sector, which includes wastewater collection and treatment, accounted for 4% of total global

consumption, of which about a quarter was spent on wastewater treatment. Increasing energy consumption also raises concerns about climate change, where the water sector participates with about 3% of total greenhouse gas emissions (GHG). Emissions from wastewater treatment plants are categorized into direct and indirect emissions. Direct GHG emissions include those from treatment processes, the sewage collection system, and emissions from the receiving water environment where treated water is discharged. Indirect GHG emissions stem from electricity and chemical consumption, fossil fuel use for transportation and sludge disposal [4].

Wastewater is now recognized as a valuable resource capable of generating energy and valuable resources, such as organic residuals containing nutrients and elements needed by plants (nitrogen and phosphorus) and water for various uses [5,6,7]. In order to make an important contribution to environmental protection, it is necessary to enable wastewater treatment plants to become energy producers, that is to achieve energy self-sustainability of plants. The recovery of energy from the by-products of the wastewater treatment process can significantly contribute to the improvement of the energy balance of the plant [8,9,10]. Also, wastewater treatment plants can be an important part of circular sustainability due to integration of energy production and resource recovery during process [11,12].

The researchers used various indicators of specific electric energy consumption such as flow, pollution burden, population equivalent (PE), etc. The paper gives an overview of electric energy consumption taking into account the amount of treated water, number of population equivalent, removed amount of COD (chemical oxygen demand), BOD (biochemical oxygen demand), also analyses data on consumption in relation to technological operation and level of purification, and then compares consumption at the national level.

2. Energy consumption at wastewater treatment plants

2.1. Specific energy consumption indicators

The simplest energy indicator for monitoring electric energy consumption at wastewater treatment plants is the absolute (total) energy consumption in a given period of time. However, this method of measurement is not satisfactory because energy consumption depends on the size of the plant, type of treatment process, water quality requirements after the treatment process, age of the plant, hydraulic load per capita, COD, type of sewage system, etc. [13,14,15].

For the above reasons, energy consumption indicators (ECI) are used, which are defined as the relationship between the energy consumption and one relevant parameter in the plant. For the relevant parameters it is possible to use the amount of treated wastewater, the amount of COD removed, the BOD and the population equivalent.

 ECI_m^3 is defined as the ratio between the daily energy consumption and the daily volume treated (annual average is considered).

$$ECI_{m^{3}}\left[kWhm^{-3}\right] = \frac{\text{Energy consumption}\left[kWhd^{-1}\right]}{\text{Volume od treated water}\left[m^{3}d^{-1}\right]}$$
(1)

 ECI_{COD} is defined as the ratio between the daily energy consumption and the COD mass daily removed in the plant (annual average is considered).

$$ECI_{COD}\left[kWhkgCOD_{removed}^{-1}\right] = \frac{\text{Energy consumption}\left[kWhd^{-1}\right]}{\text{COD load removed}\left[kgCOD_{removed}d^{-1}\right]}$$
(2)

 $\mathrm{ECI}_{\mathrm{PE}}$ is defined as the ratio between the annual energy consumption and the population equivalent served in the plant.

$$EC I_{PE} \left[kWhPE^{-1} year^{-1} \right] = \frac{Energy \ consumption \left[kWhyear^{-1} \right]}{Population \ equivalent \ \left[PE \right]}$$
(3)

 $\mathrm{ECI}_{\mathrm{BOD}}$ is defined as the ratio between the daily energy consumption and the BOD mass daily removed in the plant.

$$EC I_{BOD} \left[kWhkgBOD_{removed}^{-1} \right] = \frac{Energy \ consumption \left[kWhd^{-1} \right]}{BOD \ load \ removed \left[kgBOD_{removed} d^{-1} \right]}$$
(4)

In the paper [16], the authors report on electric energy consumption in plants taking as an indicator of consumption the mass of wastewater, which can be defined as the ratio of the daily energy consumption and the mass of treated wastewater.

$$EC \mathbf{I}_{t} \left[kWht^{-1} \right] = \frac{\text{Energy consumption} \left[kWhd^{-1} \right]}{\text{Mass of treated wastewater} \left[td^{-1} \right]}$$
(5)

The data on electric energy consumption found in the literature for each of the previously defined indicators are presented in tab. 1.

	ECI _m ³	ECI _{COD}	ECI _{PE}	ECIBOD	ECI _t	Refere
						nce
Slovakia, 68 plants						[17]
17 small plants up to 350	0.915					
m ³ /day, 500-2,500 PE	kWh/m ³					
Large plants						
51 from 350 m ³ /day, from	0.485					
5000 to 1,050,000 PE	kWh/m ³					
Greece,						[18]
12 small plants - treatment	1.65		0.374			
capacity lower than 10,000	kWh/m ³		kWh/PEd;			
PE, applied extended			137			
aeration-activated sludge			kWh/PEy			
treatment processes			ear			
12 medium plants -						
treatment capacity ranging	0.43		0.132			
from 10,000 to 100,000 PE,	kWh/m ³		kWh/PEd			
at 10 plants was applied			48			
extended aeration activated			kWh/PEy			
sludge treatment processes,			ear			

Table 1. Energy consumption per energy consumption indicators (ECI)

at 2 had Conventional					
at 2 had Conventional					
Activated Sludge, sludge					
thickening, anaerobic					
digestion and dewatering.	0.00		0.007		
	0.33		0.087		
7 large plants - treatment	kWh/m ³		kWh/PEd;		
capacity of over 100,000			32		
PE, at 5 plants applied			kWh/PEy		
Conventional Activated			ear		
Sludge, sludge thickening,					
anaerobic digestion and					
dewatering, at 2 plants					
applied Conventional					
Activated Sludge, sludge					
thickening, anaerobic					
digestion, cogeneration and					
dewatering.					
Greece,					[19]
17 activated sludge	0.128-		0.041-		
WWTPs, serving between	2.280		0.407		
1,100 and 56,000 PE,	kWh/m ³		kWh/PEd		
inflow 300-27,300 m ³ /day,	Average		Average		
or 0.052-0.426 m ³ /PEday	0.903		0.167		
	±0.509		±0.101		
The Rzeszów WWTP,	0.367-	0.49-0.68	26.11	1.03-1.57	[20]
Poland, designed capacity	0.557	kWh/kgC	kWh/PEy	kWh/kgB	
54,500 m ³ /day for 398,000	kWh/m ³	OD	ear	OD ₅	
PE, average treatment				5	
capacity was 42,631					
m^{3}/day , during 2016					
84 plants, PE < 2,000		3.01			[21]
··· F-·····, · _ · _ · _ · · · · · · · ·		kWh/kgC			[]
87 plants,		OD			
2,000 < PE <10,000		1.54			
_,000 (11) (10,000		kWh/kgC			
89 plants,		OD 1.02			
10,000 < PE < 50,000		kWh/kgC			
10,000 (11 \0,000		OD			
35 plants,		0.82			
50,000 < PE < 100,000		0.82 kWh/kgC			
50,000 < 1 E < 100,000		OD			
43 plants, PE >100,000		0.69			
+5 plants, r E >100,000					
		kWh/kgC			

		OD				
The SMAT plant in Turin,	0.30	0.87	24.73			[22]
Italy, capacity 615,000	kWh/m ³	kWh/kgC	kWh/PEy			
$m^3/day = 2.7$ million PE		OD	ear			
The average electric energy		1.3		2.8		[23]
consumption at 17		kWh/kgC		kWh/kgB		
Portuguese plants for 5		OD		OD ₅		
years of study (2006 -						
2010)						
Shenzhen (China), 22					0.12-0.38	[16]
plants					average	
					$0.20{\pm}0.06$	

Analyzing the previous table, it can be concluded that researchers do not use a unique approach when dividing wastewater treatment plants by size, or number of served PE. Also, data on energy consumption is expressed by different energy consumption indicators (ECI), where the predominant use is ECI_m^3 , followed by ECI_{COD} and ECI_{PE} . It can be observed that large plants have less variation in energy consumption, unlike small plants. This can be attributed to the fact that at small plants there are greater variations in the number of served PE.

It is necessary to formulate a unique methodology for the division of plants by size and identify a unique indicator of energy consumption to be able to benchmark between plants. Also, it would be desirable to indicate the amount of treated wastewater in consumption reports.

2.2. Electric energy consumption in relation to technological operation and level of purification

The choice of applied treatment methods and technologies is correlated with the size of the plant and the type of pollutants [17]. Energy is consumed throughout the plant (Fig. 1), but is used most intensively in the primary and secondary phases of the conventional wastewater treatment process. In the primary phase, electric energy is mostly used to operate the pumps. The secondary process is more energy intensive than the primary one because it is necessary to provide large amounts of oxygen provided by aeration blowers and fans. The operation of pumps and aeration together account for 2/3 to 3/4 of the total energy consumption at a wastewater treatment plant, of which aeration accounts for about 3/4 [13,18,24,25].

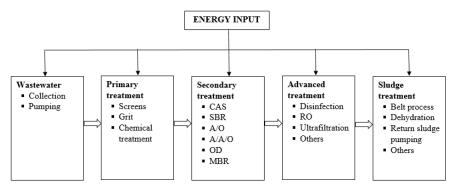


Figure 1. Application of electric energy at a wastewater treatment plant [26]

CAS - conventional activated sludge; SBR - sequence batch reactors; A/O - anoxic-oxic systems; A/A/O - anaerobic-anoxic-oxic systems; OD - oxidation ditch; MBR - membrane bioreactor; RO - reverse osmosis.

Tab. 2 presents various wastewater treatment plants and the share (in percentages) of electric energy consumption for individual technological operations. In most studies, electric energy consumption is given only for three operations: aeration, pumping, and sludge dewatering, which are identified as the largest consumers. It can be observed that aeration occupies between 50 and 70% of the total energy needs of the plant, making it a significant contributor to the overall operational expenses, and pumping between 9 and 17%.

Plant / the main consumers of energy	Aerati on (%)	Buildin gs (%)	Pumpi ng station s (%)	Anaerob ic digestio n (%)	Mechani cal pretreat ment (%)	Sludge dewateri ng (%)	Disinfecti on (%)	Referenc e
Activated sludge treatment process	54.1 (50- 70)	8.1 (6-12)	14.7 (9-17)	14.2 (9-17)	2 (1-4.5)	4 (3-20)	1 (0.3-25)	[27]
14 wastewater treatment plants in Portugal	53		12					[28]
Wastewater treatment plant SMAT from Turin, Italy $615,000 \text{ m}^3/\text{d} =$ 2.7 millions PE	50.34	-	-	14.04	1.56	9.42	-	[22]
3 wastewater	\approx 50.78 [*]	-	-	-	≈ 29.46	≈ 16.67	≈ 3.49	
treatment plants in Shenzhen,	\approx 68.58 [*]	-	-	-	≈ 17.62	≈ 10.73	≈ 2.68	[16]
China	≈ 59.95*	-	-	-	≈11.51	≈ 4.71	≈ 1.57	
Average Membrane Bioreactor (MBR) treatment systems in Singapore	60		12			12		[29]**
250,000 PE advanced WWTP in Poland	53		30					
Average Energy Distribution in	67		5			11		

 Table 2. Energy consumption in relation to technological operations in wastewater treatment plants

Germany					
$18,000 \text{ m}^3/\text{d}$	40			01	
WWTP in Spain	42	20		31	
800,000 m ³ /d					
advanced WWTP	13	24		9	
in Singapore					
81,000 m ³ /d CAS	46	18		31	
WWTP in Japan	40	10		51	
CAS WWTP in	50	15		30	
Singapore	50	15		50	
500,000 PE CAS					
WWTP in	48	9		14	
Sweden					
Benchmarking					
study on	70	3		14	
advanced WWTP	70	5		14	
in Austria					
250,000 PE					
advanced	57	9		13	
WWTPs in	51			15	
Austria					
2.4 million PE					
advance WWTP	57			5	
in China					
WWTP in Iran	77	11		7	

*. biochemical treatment; **. The presented data represent a compilation of the research results of the author Sarpong et al. 2020

Tab. 3 shows the electric energy consumption for wastewater treatment levels and different types of treatments.

Table 3. Electric cherzy consumption for uniterent revels and types of wastewater treatment	Table 3. Electric energy	consumption for dif	fferent levels and ty	vpes of wastewate	er treatment
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Levels of wastewater treatment	Type of treatment	Known information about plants	Electric energy consumption kWh/m ³	Reference
	Raw	Canada	0.02-0.1	[14]
Primary level	wastewater	Hungary	0.045-0.14	[30]
	collection and pumping	Australia	0.1-0.37	[14]
		Japan – inflow 600-283,000 m ³ /dan	0.30-1.89	[31]
		Australia	0.46	[18]
Secondary level	CAS method	China – 36 wastewater treatment plants	0.269	[32]
		USA	0.33-0.60	[17]
		Slovakia – 51 large wastewater treatment	0.145-1.422 (average	[17]

		plants (5,000-105,000 PE)	0.485)	
		Slovakia – 17 small		
		wastewater treatment	0.915	
		plants (500-2,500 PE)	5.710	
	CAS method	Planto (000 2,000 1 L)		
	with	Japan	0.38-1.49	[31]
	incineration	Japan	0.30-1.47	[31]
	memeration	Japan – inflow		
		$100-8,500 \text{ m}^3/\text{dan}$	0.44-2.07	[31]
		Australia	0.5-1.0	[33]
	OD mothed	China – 170 wastewater	0.3-1.0	[55]
	OD method	treatment plants	0.302	[32]
		Greece – 4 wastewater treatment plants	0.501-0.800	[19]
	extended aeration systems	China – 13 wastewater treatment plants	0.340	[32]
	sequence batch reactors	China – 103 wastewater treatment plants	0.336	[32]
		China – 36 wastewater treatment plants	0.330	[32]
	biomembrane	Australia	0.1-0.82	[33]
	systems		0.8-0.9;	
		USA	0.49-1.5	[33]
	anoxic-oxic	China – 36 wastewater	0.292	[20]
	systems	treatment plants	0.283	[32]
	anaerobic-	-		
	anoxic-oxic	China – 97 wastewater	0.267	[32]
	systems	treatment plants		
	land treatment and constructed wetlands	China – 10 wastewater treatment plants	0.253	[32]
	adsorption- biology systems	China – 17 wastewater treatment plants	0.219	[32]
	upflow anaerobic sludge blanket (UASB) process	Ghana - Mudor WWTP located in Accra – 60,000 PE	0.23-0.31	[34]
	continuous stirred tank reactor (CSTR)	Greece - 10 wastewater treatment plants	0.440-1.646	[19]
	plug flow reactor (PFR)	Greece - 3 wastewater treatment plants	0.128-2.279	[19]
	mechanical –	Poland - WWTP Krosno	0.25-0.71	
	biological		(average	[35]
			(uverage 0.51)	[]
Tertiary or	-	Japan	0.39-3.74	[31]
advanced		USA	0.43	[14]
		0.011	0.15	[*']

level		Taiwan	0.41	[14]
		New Zealand	0.49	[14]
		Hungary	0.45-0.75	[14]
		Poland – 250,000 PE	0.48	[29]
	Reverse	Spain	0.8	[36]
	osmosis	Saudi Arabia	1.6	[36]

It can be observed that energy consumption depends on the applied level of wastewater treatment and the applied treatment technology. Lower energy consumption is observed in the primary level, while higher consumption is represented when applying secondary and tertiary levels of treatment.

2.3. Benchmarking of electric energy consumption - national level

Benchmarking energy consumption in wastewater treatment plants at the national level can be used to better understand energy efficiency in the same (Fig. 2). The difference in energy consumption in different regions depends on the applied technologies and the targeted quality of wastewater after treatment [26].

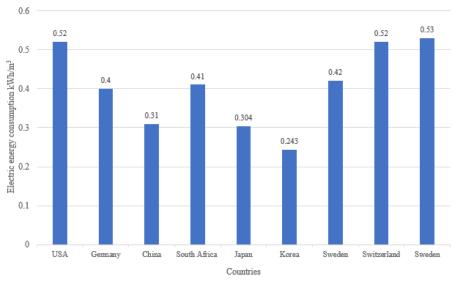


Figure 2. Electric energy consumption - national level

In the United States, electric energy consumption at wastewater treatment plants is estimated at 0.6% of annual electric energy consumption, which is 0.52 kWh/m³ (according to 2008 data), while in Germany it is 0.7% or 0.40 kWh/m³. In China, 0.25% of annual electric energy consumption goes to wastewater treatment, i.e. 0.31 kWh/m³ (data from 2009), while in South Africa it varies from 0.079-0.41 kWh/m³ [37]. In Iran it is 0.1% of the total annual electricity consumption or 241 million kWh/year [38]. The average electric energy consumption at wastewater treatment plants was: 0.304 kWh/m³ in Japan; 0.243 kWh/m³ in Korea; 0.42 kWh/m³ in Sweden; 0.52 kWh/m³ in Switzerland; 0.53 kWh/m³ in Spain; [39,40,41,42]. Gu et al. [26] state that the reason for the relatively low energy consumption at Chinese plants is that the consumption of electricity for sludge treatment is not usually included in the mentioned consumption.

3. Discussion

Wastewater treatment is an energy-intensive industry. The paper first defines the indicators through which it is possible to monitor the specific consumption of electric energy and for each of them is given data from different plants found in the literature. According to [20,21,43,44], it is common to take the amount of treated wastewater, the amount of COD removed and the population equivalent as parameters for expressing specific energy consumption. However, Longo et al. [21] showed that in most of the analyzed studies (about 90%) energy data from wastewater treatment plants are expressed as total electric energy consumption [kWh] or relate to the volume of treated wastewater [kWhm⁻³], while consumption expressed in relation to the number of population equivalent and the amount of COD and BOD removed is rarely used. Also, Maslon et al. [35] state that the indicator ECI_m^{-3} is most often used to show the consumption of electric energy at wastewater treatment plants.

The ECI_{COD} and ECI_{PE} indicators have a high positive correlation, i.e. both provide the same information and are interchangeable, due to the 120 gCOD/PEday per capita load being used to convert organic load to PE and vice versa. Wastewater can be diluted under the influence of atmospheric water, groundwater infiltration, melting ice in the sewer system, etc. For this reason, ECI_m^3 gives an inaccurate picture of energy consumption, because this indicator depends on the flow and tends to decrease with increasing amount of purified water [13,15,21,43]. However, the energy consumption at pumping stations, which are also a significant consumer, depends on the flow [13], and the ECI_m³ indicator is suitable for them as well as for other phases designed based on hydraulic parameters [45]. Also, the paper [46] proposes the use of ECI_{COD} to measure energy intensity due to the fact that this indicator increases with decreasing COD concentration in the influent, so this can explain the large energy loss when the plant receives higher atmospheric water (diluted wastewater), as well as the fact that plants with mixed sewage have a lower ECI_m^3 than plants with separate. Wastewater treatment plants serving a mixed sewage system show high values of specific energy consumption expressed through ECIPE indicators due to additional electric energy consumption of equipment that is directly related to hydraulic parameters, such as pumps, gratings and filters. Which is in contrast to the ECI_m^3 indicator at the same plants [47].

The paper [21] states that the best way to report energy consumption per unit of pollutants removed is to remove the total amount of suspended matter, BOD, COD, nitrogen and/or phosphorus, etc. This is because the removal of organic and nutrients contributes to the increase of energy consumption in wastewater treatment plants, so preference should be given to an indicator that can include all types of pollution loads in one variable.

Energy consumption expressed on the basis of the amount of BOD removed - biochemical oxygen consumption is a good way to measure energy intensity, because the concentration of pollutants affects the needs of aeration, which is the largest source of energy consumption [13]. The same authors state that, in order to monitor and obtain more accurate data on electric energy consumption, wastewater treatment plants do not have to be limited to only one indicator of specific consumption. That is, separate indicators for primary and secondary levels of purification can be developed. The primary level of treatment is dominated by the use of electric energy for pumping, and the use of flow-based indicators is recommended, while in the secondary level, where the use of electric energy for aeration is dominated, the indicator based on BOD is recommended.

Then, the consumption of electric energy in relation to the technological operation and the level of purification was considered, where it was noticed that the most energy intensive are aeration and pumping, 50-70% and 3-30% respectively. However, if there is a sludge disposal line at the plant, a significant part of the electric energy is spent on aerobic digestion, as well as on the process of sludge drainage. The difference in the applied levels and technologies of wastewater treatment significantly affects the specific electricity consumption. As the level of purification increases, so does the need for electric energy. Also, it can be noticed that in the secondary level of purification, the most energy-intensive technology is the MBR membrane bioreactor technology.

Finally, a benchmarking of electric energy consumption at wastewater treatment plants was made at the national level, which can be used to better understand the energy efficiency of the plant.

4. Conclusion

Energy consumption at wastewater treatment plants can be expressed by different indicators, such as the amount of treated wastewater, the amount of COD and BOD removed and the population equivalent (PE). The paper presents the advantages and disadvantages of each of the energy consumption indicators, as well as their values in individual plants. Also, electricity consumption was analyzed depending on the size of the plant, applied technological operation and level of purification, as well as the location of the plant. What can be noticed is that large plants have lower energy consumption compared to small ones. Aeration and pumping stations are the most energy-intensive, and the sludge disposal line if it exists. It can be concluded that wastewater treatment plants need a lot of energy and therefore they have a significant impact on the environment. For these reasons, it is necessary to constantly monitor energy data from the plant, analyze it, and use it to identify possible savings, especially within technological operations, which are identified as the largest consumers. Energy audits show that, regardless of the size of the wastewater treatment plant, each has opportunities for improving energy savings, which can vary from 20 to 40%, and in some specific cases, up to 75% [28]. Some of the proposals for saving electric energy at wastewater treatment plants found in the literature are the replacement of old equipment (blowers, mixers, and pumps) with highly efficient ones, or redesign of aeration facilities and implementing intelligent monitoring as well as implementation advanced control systems for the WWTP operation. Then, greater efficiency of primary treatment, that is, removal of as much total suspended solids (TSS) as possible before biological treatments. This reduces the need for oxidation, which leads to less energy demand [8,29,35,48,49]. Sarpong et al. [29] also suggest replacing the aeration unit with a technology that consumes much less energy, such as a trickling filter or a high-rate microalgae pond.

Additionally, the improvement of technologies, process optimization, and the implementation of advanced energy management methods are key factors that can contribute to the sustainable operation of these facilities. Future research should focus on the development of software solutions for real-time energy consumption optimization, based on data analytics and machine learning. This way, the plants will be able to adjust operating parameters according to needs, reducing unnecessary energy losses.

Also, it is necessary to create the conditions for plants to become energy producers, to become energy neutral or otherwise positive. One way is the integration of renewable energy sources like solar and wind power and biogas production from wastewater treatment by-products.

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