

AN ANISOTROPIC MODEL OF UNBOUND GRANULAR MATERIAL UNDER REPEATED LOADING

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The base and subbase layers of a pavement are compacted to the desired density by rollers. This cause the anisotropy in other words the layer more stiffer in the vertical direction than the horizontal direction. In the study inherent and stress induced anisotropy were measured by using the repeated load triaxial test equipment which is able cycle both confining and axial pressure. The test results were then modelled using the stepwise regression. A new cross anisotropic model was proposed to predict the unbound stress-strain behavior. The proposed model is able to predict the axial strain more accurately than the radial strain.

Key Words: Unbound granular material, anisotropy, repeated loading, modelling

1. Introduction

Unbound granular material is used as base and subbase material in a pavement structure. The base layer is the main structural layer which distributes the wheel loads. The purpose of sub-base layer is to provide a good working platform for the road construction of upper layers, to distribute the wheel loads so that the subgrade layer will not deform excessively and to prevent the subgrade layer from frost action.

Casagrande and Carillo [1] may have been the first researchers to differentiate between the inherent and the stress-induced anisotropy. Anisotropy is defined as the ratio of axial strain to radial strain under isotropic stress conditions [2]. Inherent anisotropy is a physical characteristic inherent in granular material and mainly occurs due to deposition/arrangement of particles [3-4-5].and also compaction of granular particles during rolling stage. Stress-induced anisotropy occurs during the process of straining of soil particles [6-7]. It should be possible to measure the resilient anisotropic characteristics of a granular material in a repeated load triaxial apparatus; simply by cycling of the cell pressure. However, other test equipments such as the hollow cylinder apparatus [8] and the cubical triaxial apparatus [7-9-10- 11] can also be used to measure anisotropic characteristics of granular material.

Many researchers have worked on anisotropic characteristics of sand [7-8-10-12]. Anisotropic resilient modulus was measured by Tutumluer and Seyhan [15]. Pavement stress-strain responses considering cross-anisotropy in base and subbase, were modelled using finite element modeling (FEM) technique [16- 17]. Anisotropic properties of unbound granular materials were measured by repeated load triaxial test and the anisotropy was modelled by modified Boyce model to implement in finite element analysis [18].

2. Anisotropy

Granular layers in the pavement (either base or sub-base) are compacted to achieve a maximum density so that they can provide adequate support and reduced deflection. During the compaction process the layer will almost become anisotropic due to the vertical compactive load applied to it. The

layer will then be stiffer vertically than horizontally. Different forms of anisotropy exist namely inherent, stress-induced and stress-history-induced anisotropy.

2.1. Inherent Anisotropy

In highway construction, granular material is generally obtained from a local quarry which satisfies the specification. It is then transported to the site and a suitable vibrating roller compacts the granular layer in order to achieve the desired density. As a consequence of the compaction effort the layer is expected to be more stiffer in the vertical direction than the horizontal direction. For pavement engineering purposes inherent anisotropy may be defined as the physical characteristics inherent in the granular material due to compaction and gravitational cause.

2.2. Stress Induced Anisotropy

Stress-induced anisotropy is defined as a physical property of a soil due only to strain associated with an applied stress [7]. An isotropic material will behave isotropically under the application of an isotropic loading. However, when the applied stress is no longer isotropic, in other words is not the same in all directions, the material will no longer strain isotropically. Therefore, new contact points occur and the stress/strain behaviours vertically and horizontally will no longer be in the same relationship to each other as before. When the stress is removed the contact points may return the original position as long as the strain is resilient.

If a granular layer in a pavement structure is considered, stress-induced anisotropy is experienced due to a resilient change in granular layer structure due to the passage of a vehicle.

2.3. Stress History Induced Anisotropy

Traffic mainly consists of heavy vehicles that cause relatively large amounts of recoverable and some irrecoverable (plastic) deformations. During plastic deformation some contacts between grains disappear, some particles could break, some particles slide relative to one other and some new contacts will develop. As a result of plastic strain the inherent anisotropy which existed before trafficking has changed. Therefore, the deformation characteristics of the granular layer before repeated trafficking and afterwards will not be the same.

Stress-history-induced anisotropy for pavement engineering purposes can thus be defined as the change in inherent anisotropy caused by the repeated application of traffic loading in a granular layer.

3. Materials

Sand & gravel is a road construction material mostly limited to use as a capping layer. The material was obtained from a pavement trial at Bothkennar, Scotland and was tested dry.

Crushed limestone is an important road construction material both in Turkey and UK. The material used in the study was a dolomitic limestone supplied from Whitwell Quarry in Derbyshire. It may have a self-cementing capability when it is in a partially saturated condition. For this reason the material was compacted in a dry condition.

4. Sample Preparation

The bottom platen of a triaxial apparatus was placed on a smooth table and an inner membrane was stretched to fit around it. A vacuum was applied through the mould to hold the membrane against its sides.

During the compaction a full-face 150-mm diameter circular shaped surcharge load was placed on the layer. Each layer was subjected to vibration for 15 seconds. The densities achieved are 16,41 kN/m³ for limestone and 21,63 kN/m³ for limestone. The low density of soft limestone are attributable to its grading. Grading curves are shown in Figure 1.

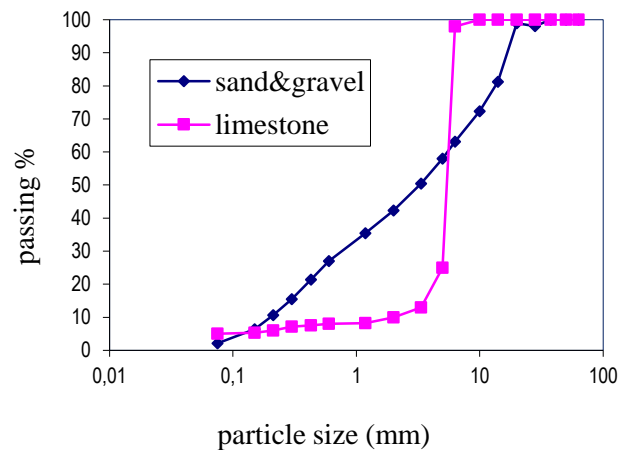


Figure 1. Grading curves for sand&gravel and limestone [14].

5. Repeated Load Triaxial Test

In the study a repeated load triaxial apparatus was used. The axial and confining pressure are applied to the samples in a triaxial cell by hydraulic actuators. The axial load is continuously monitored by a load cell and similarly, the confining pressure is controlled by the output of a pressure sensor in the cell fluid. The equipment is illustrated in Figure 2.

The internal dimension of the cell is 300-mm diameter and 550 mm high. The sample size is 150-mm diameter and 300 mm high. The confining stress is applied on the sample through silicone oil. The apparatus is able to cycle both axial and confining stress either separately or simultaneously. Radial deformations were measured by hoops incorporating strain gauges. Axial deformations were measured using linear variable deformation transducers (LVDTs) mounted between the two pairs of threaded rods. Details of the apparatus can be found from [13].

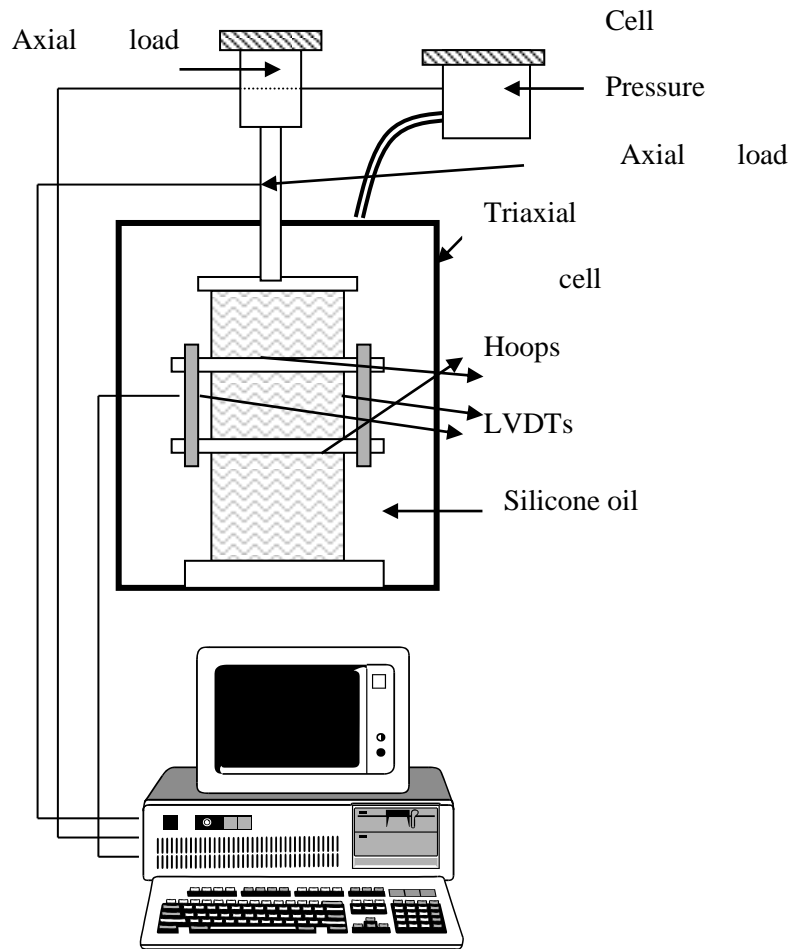


Figure 2. Repeated load triaxial equipment [14].

6. Sequence of Testing

In order to determine the inherent anisotropy of a sample, it was first subjected to a repeated cell pressure with half sine waveform from a low stress of 25 kPa to an upper stress, increased in 25 kPa increments, ranging from 50 kPa to 225 kPa. During the axial loading ram was disconnected. 50 cycles were applied to the sample for each stress path. During the last five cycles stresses and strains were recorded for evaluation.

In order to see the effect of resilient loading on anisotropy, resilient repeated cell pressure tests with constant (and non-zero) deviatoric stresses, resilient deviatoric stress tests with constant cell pressure and tests with the cycling of both stresses were applied on each sample. 50 cycles of loading were applied to the sample on each stress path.

In order to see the stress-history-induced anisotropy in the sample, it was subjected to about 1% axial permanent deformation due to a repeated a deviatoric stress level of 250 kPa at a 50 kPa cell pressure. The load ram was again disconnected and the stress paths for the determination of the inherent anisotropy was repeated.

7. Discussion of Anisotropy Test Results

Inherent, stress-induced and stress-history-induced anisotropy will be discussed separately. For the discussion, the results obtained for a wide range of repeated cell pressures starting from 25 kPa and rising to 225 kPa were chosen. Limited results are given for the stress-induced anisotropy since, for various reasons, incomplete data was available from the tests. In figure 3 , anisotropy is defined as the ratio vertical strain/horizontal strain. Thus a value of 1.0 indicates isotropy and a value approaching 0.0 is highly anisotropic. Peak values of anisotropy for different materials are shown in Figure 3 and 4. The anisotropy decreases as the isotropic pressure increases.

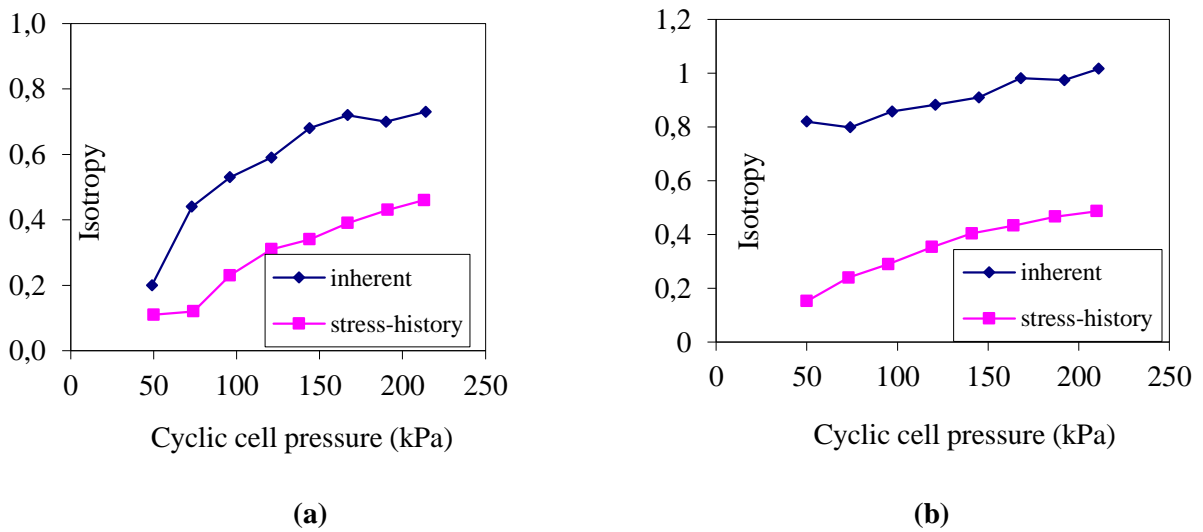


Figure 3. (a) Sand&gravel and (b) limestone anisotropy test results [14].

8. A Cross Anisotropic Model

For triaxial test conditions where σ_1 is axial stress and $\sigma_2 = \sigma_3$ are cell pressure and the mean normal stress (p) and the deviatoric stress (q) is described below:

$$p = (\sigma_1 + 2 \sigma_3) / 3 \quad (1)$$

$$q = \sigma_1 - \sigma_3 \quad (2)$$

Axial strain ($\epsilon_a = \epsilon_1$) and radial strain ($\epsilon_r = \epsilon_2 = \epsilon_3$) terms are used for triaxial test conditions. If a hydrostatic pressure is applied to a cylindrical granular material sample, in other words $\sigma_1 = \sigma_2 = \sigma_3$, the volumetric strain is calculated as shown below:

$$\varepsilon_v = \varepsilon_1 + \varepsilon_2 + \varepsilon_3 \quad (4)$$

If a σ_1 vertical principal stress is applied to a cylindrical sample, a vertical strain (ε_1) is developed in the vertical direction. Elastic modulus is then defined as shown below:

$$E = \sigma_1 / \varepsilon_1 \quad (5)$$

where E is elastic modulus

The Poisson's ratio is defined as shown below:

$$\nu = \varepsilon_2 / \varepsilon_1 \quad (6)$$

where ν = Poisson's ratio

To develop a new unbound granular material model, volumetric strain (ε_v) and shear strain (ε_s) equations in which K (bulk modulus) and G (shear modulus) is a function of p and q. However, the volumetric strain may change sign from positive to negative which may cause difficulty for predictions. Therefore, axial (ε_a) and radial (ε_r) strain are chosen for the model development. The reason for choosing this type of model is that it is simple for mathematically and conceptually, axial and radial strains are measured directly and also non-linearity is taken into account. The models chosen are shown below:

$$\varepsilon_a = f(p, q) \quad (7)$$

$$\varepsilon_s = f(p, q) \quad (8)$$

A cross anisotropic model for a cylindrical sample is shown below:

$$\begin{pmatrix} \delta \varepsilon_a \\ \delta \varepsilon_r \end{pmatrix} = \frac{1}{M_r} \begin{bmatrix} \frac{1-\nu_1}{n} & -\nu_2 \\ -\frac{2-\nu_2}{n} & 1 \end{bmatrix} \begin{pmatrix} \delta \sigma_a \\ \delta \sigma_r \end{pmatrix} \quad (9)$$

where

M_r = Resilient modulus (change in vertical stress over change in vertical strain)

$n = E_h / E$ (E_h = Elastic modulus in radial direction; E = Elastic modulus in vertical direction, n = degree of anisotropy)

$\delta \varepsilon_a$ and $\delta \varepsilon_r$ = Change in axial and radial strains respectively

$\delta \sigma_a$ and $\delta \sigma_r$ = Change in axial stress and radial stress respectively

ν_1 = Effect of the horizontal strain on the horizontal strain

ν_2 = Effect of the horizontal strain on the vertical strain

Stress paths used for the model development is shown in Figure 4. Variables in the model are shown in equations (10), (11), (12) and (13).

$$p = p_2 - p_1 \quad (10)$$

$$q = q_2 - q_1 \quad (11)$$

$$p_m = (p_1 + p_2) / 2 \quad (12)$$

$$q_m = (q_1 + q_2) / 2 \quad (13)$$

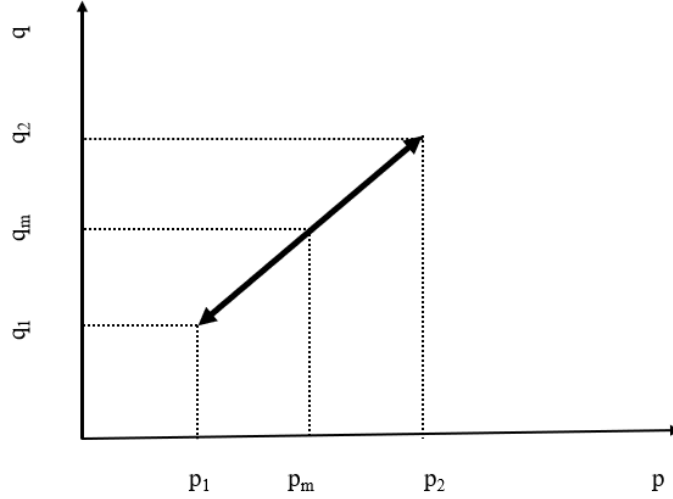


Figure 4. Stress paths in p-q space.

Stepwise regression technique was chosen to determine the weight of each variable in the model. Repeated load triaxial test results were used to obtain the model and the model coefficients. BMDP and SPSS softwares were used to determine the coefficients of each variable in the model. From stepwise regression analysis, the model of M_r , ν , n were obtained as shown below:

$$M_r = A(p_m/p_u)^B (p_u/p)^C \quad (14)$$

$$1-\nu_1 = D(p/p_u)^F (q_m/p_u)^H (P_u/p_m)^K \quad (15)$$

$$\nu_2 = L(p/p_u)^N (q_m/p_u)^R (P_u/q_m)^S \quad (16)$$

$$n = T(p/p_u)^U \quad (17)$$

where

M_r = Resilient modulus

P_u = Unit pressure (1 kPa)

n = degree of anisotropy

The new anisotropic model using (14), (15), (16) and (17) is shown below:

$$\varepsilon_a = 1/M_r [[1 - (2\nu_2/n)]p + [1 + (\nu_2/n)]2q/3] \quad (18)$$

$$\varepsilon_r = 1/nM_r [(1- \nu_1- \nu_2)p - (1- \nu_1- 2\nu_2)q/3] \quad (19)$$

The volumetric (ε_v) and shear (ε_s) strain may be written using (18) and (19) as shown below:

$$\varepsilon_v = 1/nM_r [(2 + n- 2\nu_1- 4\nu_2)p - (n- 1+\nu_1- 3\nu_2)2q/3] \quad (20)$$

$$\varepsilon_s = 1/3nM_r [(n- 1+ \nu_1- \nu_2)p - (1' 2n- \nu_1)q/3] \quad (21)$$

The model coefficients and regression coefficients of each coefficient are shown in Table 1.

Table 1. The model coefficients for limestone and sand&gravel.

Coefficients	Limestone	R ²	Sand&gravel	R ²
A	56650	0,99	42832	0,94
B	0,594	0,99	0,672	0,94
C	0,213	0,99	0,115	0,94
D	0,442	0,83	0,183	0,9
F	0,44	0,83	0,56	0,9
H	0,1	0,83	0,1	0,9
K	0,44	0,83	0,39	0,9
L	0,021	0,81	0,0064	0,8
N	0,584	0,81	0,475	0,8
R	0,084	0,81	0,41	0,8
S	0,28	0,81	0,23	0,8
T	0,039	0,91	0,039	0,99
U	0,586	0,91	0,53	0,99

9. Performance of the New Model

The new model predictions were compared with the repeated load triaxial test results for both sand&gravel and limestone (Figure 5, 6, 7 and 8). Regression coefficients were shown on the graphics. The new model predicts the axial strain enough accurate whereas the radial strain predictions were less accurate when compared with the axial strain.

10. Conclusions

Granular layers in the pavement (either base or sub-base) are compacted in vertical direction and the layer in vertical direction will be more stiffer than the horizontal direction in other words the layer is anisotropic. Different types of anisotropy exist namely inherent, stress-induced and stress-history-induced anisotropy.

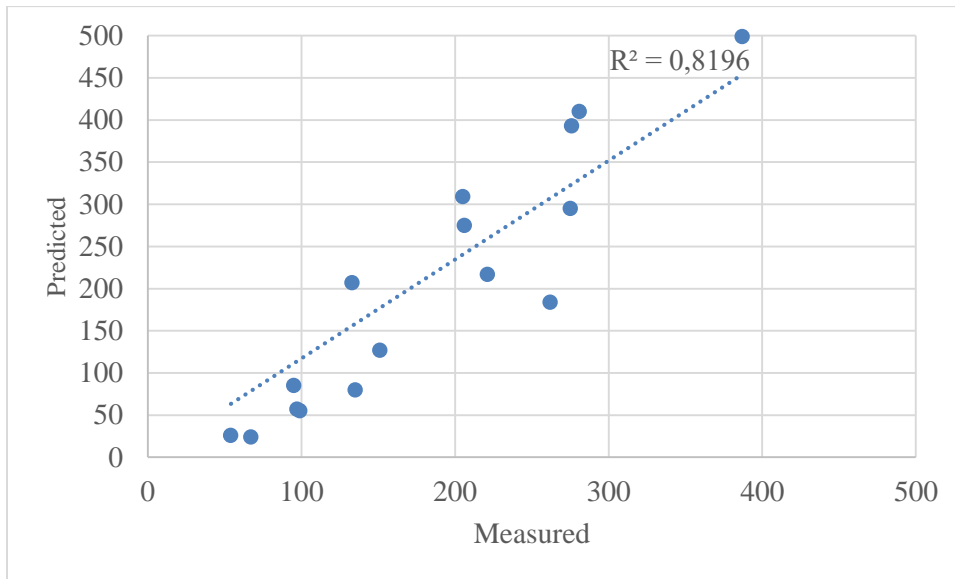


Figure 5. Axial strain predictions for sand&gravel.

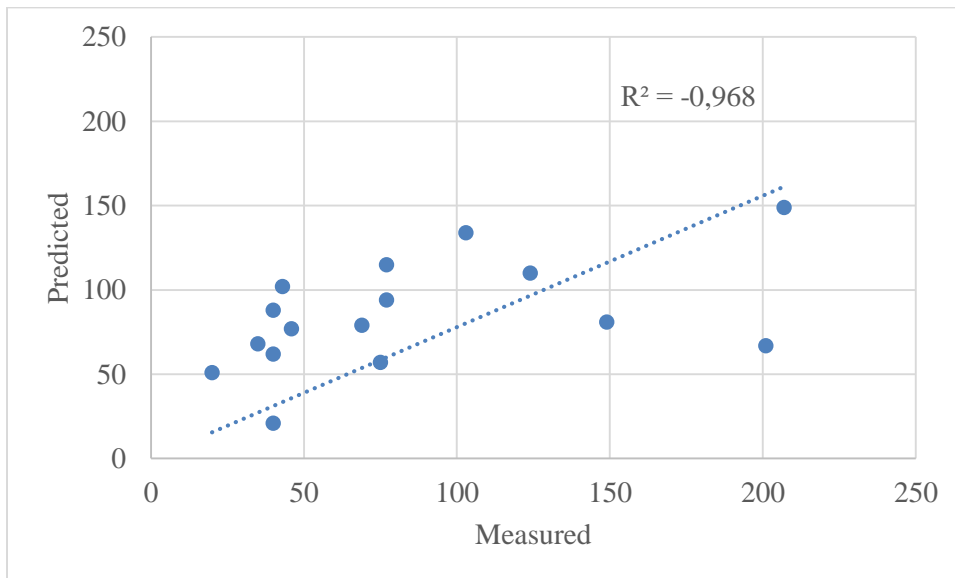


Figure 6. Radial strain predictions for sand&gravel.

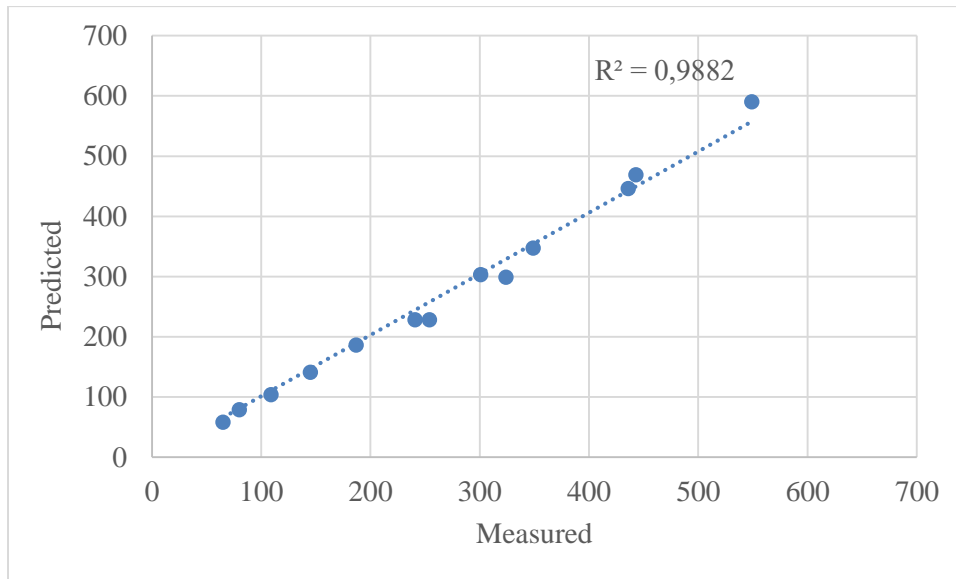


Figure 7. Axial strain predictions for limestone.

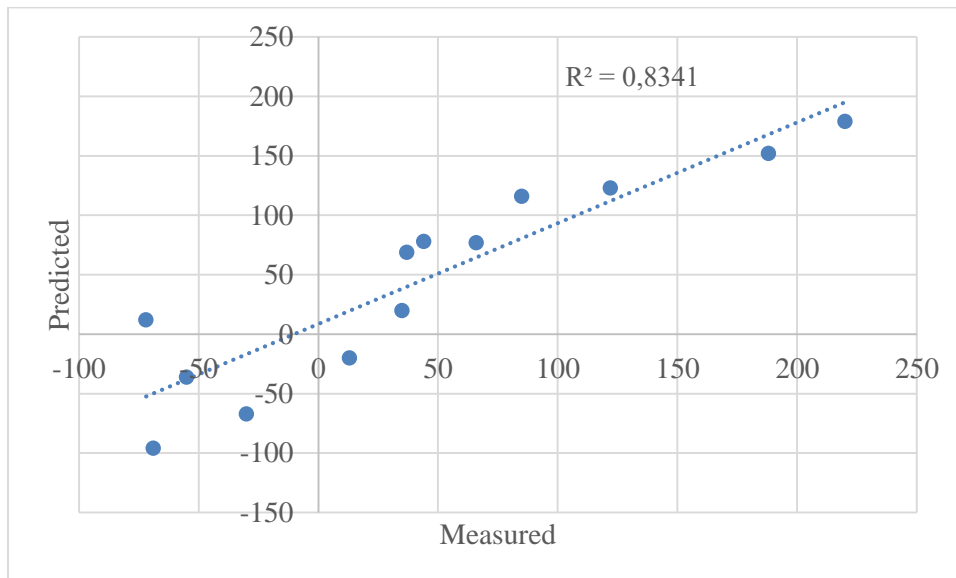


Figure 8. Radial strain predictions for limestone.

In the study repeated load triaxial test equipment which able to cycle both the confining pressure and axial load was used to obtain inherent and stress induced anisotropy. The test results showed that if the cell pressure is high, the unbound granular material is close to isotropic behaviour. However, if the cell pressure is low, the unbound granular material is more anisotropic. Using the test results with stepwise regression M_r , ν_1 , ν_2 and n were modelled. Using M_r , ν_1 , ν_2 and n relationships, a cross anisotropic model was proposed.

The new model is able to predict the axial strain more accurately than the radial strain. Obtained regression coefficients (R^2) for the axial strain of sand&gravel and limestone are 0,8196 and 0,9882

respectively. Whereas the regression coefficients for the radial strain of sand&gravel and limestone are -0,968 and 0,8341 respectively.

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