# EVALUATION OF DIFFERENT MEASUREMENTS FOR EFFECTIVE THERMAL CONDUCTIVITY OF FIBROUS MATERIALS

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Effective thermal conductivity is generally recognized as the intrinsic factor to reveal the thermal responses of fibrous materials. Here, two typical measurements, the step-wise transient method and the guarded hot plate method, were utilized to identify their feasibility for the effective thermal conductivity of fibrous materials (non-woven fabric and twill fabric) with different stacking layers.

Key words: effective thermal conductivity, fibrous materials, convection, non-woven, twill

### Introduction

Effective thermal conductivity (ETC) is an important parameter to characterize thermophysical property of fibrous materials. The guarded hot plate (GHP) method is recognized as the most accurate steady-state technique for determining the thermal conductivity of fibrous materials [1-3]. However in recent years, some researchers in textile field have attempted to employ the unsteady-state method in measuring fibrous materials, *e. g.*, the stepwise transient method [4].

### Experimental

Two types of fibrous materials, non-woven and twill, were chosen and their single layer thicknesses were 3.4 mm and 2.9 mm, fabric weights were 4.8 g/m<sup>2</sup> and 143.1 g/m<sup>2</sup>, respectively. Both GHP and SWT method were utilized according to refs. [3] and [4]. In GHP method, the default temperature of hot plate was at 30 °C and the cold plate was at 20 °C, so the temperature gradient was  $\Delta T = 10$  °C.

### **Results and discussions**

In GHP method, three kinds of non-woven and twill fabric, 3 layers, 5 layers and 10 layers, were stacked and measured. Each experiment was tested five times, and then the average was defined as *ETC*. The results of non-woven and twill fabric via two methods were illustrated in fig. 1.

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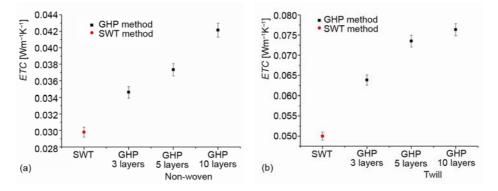


Figure 1. The test result of (a) non-woven and (b) twill fabric

GHP and SWT method have definite discrepancy for fibrous materials. *ETC* obtained by GHP method was always higher than that of SWT. We also found that, in GHP method, *ETC* became bigger with the increasing thickness, resulting from the chaos of internal enhanced heat convection.

#### Conclusions

The *ETC* of the fibrous materials via SWT was always lower than that of GHP and could be defined as the promising method to determine intrinsic *ETC* of fibrous materials. The heat transfer in GHP not only included heat conduction but also heat convection, caused by the high temperature gradient.

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