

## PERFORMANCES OF PACKED BED DOUBLE PASS SOLAR AIR HEATER WITH DIFFERENT INCLINATIONS AND TRANSVERSE WIRE MESH WITH DIFFERENT INTERVALS

by

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*Solar air heating is a technology in which the solar energy from the sun is captured by an absorbing medium and used to heat the air flowing through the heater. In this study, thermal performance of a double pass solar air heater has been investigated experimentally at different conditions. The experiments were conducted with different inclinations of the collector, with and without wire mesh vertically fixed at the second pass in transverse direction and with different mass flow rates. The effect of air mass flow rate, wire mesh pitch and collector inclination on temperature rise and thermal efficiency have been studied. Results show that efficiency increases with mass flow rate. For the same mass flow rate, the thermal efficiency increases with the decrease in the wire mesh pitch. The maximum daily average efficiency of air heater was 79.8% at 0.025 kg/s mass flow rate, 10 cm wire mesh gap and 9° collector inclination facing south. The highest collector efficiency was observed in solar air heaters with 10 cm wire mesh gap.*

Key words: *solar air heater, packed bed, porous media, wire mesh*

### Introduction

Solar air heaters (SAH) are extensively used for space heating, drying agricultural products such as fruits, seeds and vegetables and industrial processes. The SAH absorber plate receives solar radiation through transparent cover, convert the radiation into heat, and transfer it to flowing air over it. During this process, some heat is lost through the cover into atmosphere. Hence, the heater performance mainly depends on the heat transfer coefficient between the absorber plate and flowing air and the convection heat loss through the glass cover. Numbers of attempts were made to minimize the convection heat loss through the top glass cover. Sachunanathan and Deonarine [1] used double-glazing to suppress the convection loss through frontal cover and concluded that smaller gap between these glasses yielded better result. Mohamad [2] claimed that preheating the air by passing air through the gap between the covers improved the heater efficiency. Flowing of air simultaneously above and below the absorber

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plate [3, 4] improved the performance of the heater. Yeh *et al.* [5] used same area of cross-section and mass flow rate for upper and lower section of the double flow air heater to get maximum efficiency. Flowing air first over and then below the absorber plate improved the efficiency further [6, 7]. Jain and Jain [8] presented study on multi pass air heater with double-glazing. In this study, the air was initially passed through the gap between the glasses and then through upper section between the glass and absorber plate and finally through the lower section below the absorber plate. Different modifications were suggested and implemented to increase the area of contact between the air and absorber plate. Absorber plate with different roughness geometries [9, 10] has higher heat transfer characteristics compared with that of smooth surface. When air-flow occurs through porous medium in flow section, the heat transfer is enhanced due to increase in contact area [10, 11]. Sopian *et al.* [12] investigated the thermal performance of a double-pass solar collector and concluded that the presence of porous media in the second channel increased the outlet temperature and thermal efficiency of the systems. Phase change materials packed in capsules were used in air heaters as obstacles and to store excess energy [13]. Krishnananth and Murugavel [14] studied the performance of a double pass air heater with phase change energy storing material capsules in different locations and concluded that, placement of capsules on the absorber plate was more effective. Mittal and Varshney [15] compared the performance of the air heater packed with wire mesh for different geometrical parameters and suggested to select a matrix which would result in best thermal performance with minimum pressure loss. Prasad *et al.* [16] investigated the performances of air heater with eight different wire mesh packed bed configurations. The efficiency increased with mass flow rate up to a typical value, beyond which the increase was insignificant. Aldabbagh *et al.* [17] obtained a maximum thermal efficiency of 83.65% by using a porous media instead of an absorber plate in the double pass model. El-Khawajah *et al.* [18] reached 85.9% efficiency by using six transverse fins. Omojaro and Aldabbagh [19] observed that, reducing the upper channel height increased the thermal performance. Yousef-Ali [20] optimized the thermal performances of the offset rectangular plate fin absorber plates, with various glazings. Walid Aissa *et al.* [21] studied the performance of forced convection air heater with granite stone storage material. It was concluded that air mass flow rate and solar radiation are the predominant factors affecting the performance of air heaters. Energy and exergy studies were conducted [22] on solar air collectors and was suggested that, among the tested mass flow rates, a mass flow of 0.0011 kg/s was the optimum. Obstacles placed in the air vein [23] improved the thermal exchange between the air and the absorber. In this study, the performance of a counter flow double pass solar air heater has been experimentally analyzed and compared for various bed conditions. Experiments have been carried out with various inclinations of the collector ( $\beta$ ), collectors without wire mesh, and collectors with wire meshes at gaps (g) of 10 cm, 12 cm, and 14 cm. The performance of the air heater has been studied for various mass flow rates such as 0.025 kg/s, 0.020 kg/s, 0.015 kg/s, and 0.010 kg/s.

## Experimental

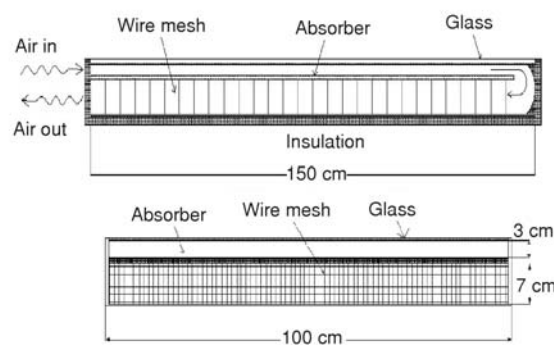
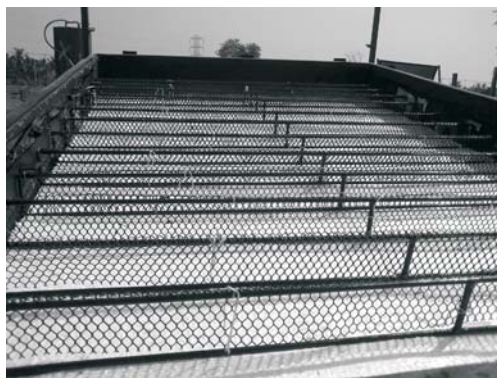
The counter flow two pass solar air heater was fabricated as shown in fig. 1 and tested at the Energy park of National Engineering College, Kovilpatti (9°11' N, 77°52' E), India. The 150 cm × 100 cm collector with two flow sections separated by absorber plate was fabricated using 1 mm thick mild steel plate. The interior sides were black painted and outer sides were insulated using 3 cm thick thermocol. In the lower flow section, 100 cm × 7 cm × 0.1 cm size aluminum wire meshes were fixed vertically as shown in fig. 2. To ensure uniform flow through entire area of the heater, conical inlet and exit sections were employed. A blower was used to suck the



**Figure 1. Set-up of double pass SAH, with vertically arranged wire mesh**  
 1 – adjustable vertical stand, 2 – glass cover, 3 – insulation, 4 – air inlet, 5 – air outlet, 6 – U tube manometer, 7 – blower, 8 – control valve

air from lower section through a venturimeter and control valve. In order to investigate the effect of various parameters on the performance of the SAH, experiments were performed outdoor during March 2012 with different mass flow rates of air, various tilt angles of the collector and by varying the gap between the wire meshes placed vertically in the collector. A water differential manometer was connected to venturi meter to measure the airflow and the control valve was used to adjust the airflow. Provisions were made to insert K-type thermo couple to measure the air inlet and exit temperatures, absorber plate temperature, and wire mesh temperature.

Calibrated mercury type thermometer was used to read atmospheric temperature and PV-type radiation meter was used to measure the solar intensity on the inclined glass cover. Experiments were conducted in SAH at actual solar condition. First experiment was conducted by varying the gap between wire mesh. The readings were taken for different mass flow rate in the range of (0.01-0.025 kg/s). Second experiment was conducted by changing the collector set-up angle in the vertical stand, different tilt angles (9°, 20°, and 25°). The readings were taken for the same mass flow rates. Experiment was also conducted in solar air heater with no wire mesh in the collector.



**Figure 2. Photographic and schematic view of wire mesh arrangement in SAH**

### Uncertainty analysis of mass flow rate and efficiency

The uncertainty due to mass flow rate and thermal efficiency has to be dealt with. The uncertainties for the flow measurement through the venturi meter may have the collective effect on the mass flow rate due to uncertainty in the measurement of coefficient of discharge, measurement of area, measurement of the inlet and outlet pressures and measurement of inlet temperature. The flow rate is a function of several variables, each subject to an uncertainty. The basic relation describing the flow rate, neglecting the area ratio between upstream and downstream for calculation of uncertainty as presented by Holman [24] for the determination of uncertainty in the mass flow rate by including the collective effects of absolute pressure  $p_1$ , gas constant  $R$ , and temperature of air  $T_{1u}$  is given by:

$$\dot{m} = A_u C_d \sqrt{2 \frac{p_1}{RT_{1u}} (p_1 - p_2)} \quad (1)$$

$$\dot{m} = f(C_d, A_u, p_1, \Delta p, T_{1u}) \quad (2)$$

Thus, forming the derivatives:

$$\frac{\partial \dot{m}}{\partial C_d} = A_u \sqrt{\frac{2g_c p_1}{RT_{1u}} \Delta p} \quad (3)$$

$$\frac{\partial \dot{m}}{\partial A_u} = C_d \sqrt{\frac{2g_c p_1}{RT_{1u}} \Delta p} \quad (4)$$

$$\frac{\partial \dot{m}}{\partial p_1} = 0.5 C_d A_u \sqrt{\frac{2g_c p_1}{RT_{1u}} \Delta p} \frac{1}{\sqrt{p_1}} \quad (5)$$

$$\frac{\partial \dot{m}}{\partial \Delta p} = 0.5 A_u \sqrt{\frac{2g_c p_1}{RT_{1u}} \Delta p} \frac{1}{\sqrt{\Delta p_1}} \quad (6)$$

$$\frac{\partial \dot{m}}{\partial T_1} = -0.5 C_d A_u \sqrt{\frac{2g_c p_1}{RT_{1u}} \Delta p} \frac{1}{T_{1u}^3} \quad (7)$$

Let  $W_R$  be the uncertainty in the result and  $W_1, W_2, \dots, W_n$  be the uncertainties in the independent variables. Uncertainty in the result having these odds is given as:

$$W_R = \sqrt{\left(\frac{\partial R}{\partial x_1} W_1\right)^2 + \left(\frac{\partial R}{\partial x_2} W_2\right)^2 + \dots + \left(\frac{\partial R}{\partial x_n} W_n\right)^2} \quad (8)$$

The uncertainty in the mass flow may now be calculated by assembling these derivatives in accordance with the above equation designating this equation:

$$\frac{\omega_{\dot{m}}}{\dot{m}} = \sqrt{\left(\frac{\omega_{C_d}}{C_d}\right)^2 + \left(\frac{\omega_{A_u}}{A_u}\right)^2 + \frac{1}{4} \left(\frac{\omega_{p_1}}{p_1}\right)^2 + \left(\frac{\omega_{\Delta p}}{\Delta p}\right)^2 + \left(\frac{\omega_{T_{1u}}}{T_{1u}}\right)^2} \quad (9)$$

By taking into assumption that uncertainty exists only in the measurement of pressure difference and the measurement of temperature, the above mentioned equation reduces, giving the uncertainty in the mass flow rate [23]:

$$\frac{\omega_{\dot{m}}}{\dot{m}} = \sqrt{\left(\frac{\omega_{\Delta p}}{\Delta p}\right)^2 + \left(\frac{\omega_{T_1}}{T_{1u}}\right)^2} \quad (10)$$

The mean average values for  $T_{1u}$ ,  $m$ ,  $I$ , and  $\eta$  were found to be 305.36 K, 0.0175 kg/s, 571 W/m<sup>2</sup>, and 42.70, respectively. Uncertainty of mass flow rate is determined as 2.95%. The efficiency of the solar collector,  $\eta$ , is defined as the ratio of energy gain to solar radiation incident on the collector plate:

$$\eta = \frac{\dot{m} c_p (T_2 - T_1)}{IA} \quad (11)$$

Uncertainty of efficiency is given by the following equation as stated in the work by Omojoro and Aldabbagh [19] and is determined as 5.6 %.

$$\frac{\omega_{\eta}}{\eta} = \sqrt{\left(\frac{\omega_{\dot{m}}}{\dot{m}}\right)^2 + \left(\frac{\omega_{\Delta T}}{\Delta T}\right)^2 + \left(\frac{\omega_I}{I}\right)^2} \quad (12)$$

The fractional uncertainty of the mass flow rate and the efficiency are found to be 0.0295 and 0.056, respectively.

### Results and discussions

The experiments were conducted under Kovilpatti Weather conditions during March 2012. The experiments were conducted with SAH without wire mesh, SAH with 10 cm wire mesh, SAH with 12 cm wire mesh and SAH with 14 cm wire mesh. Collector tilt angles were varied as 9°, 20°, and 25° and mass flow rates were varied as 0.025 kg/s, 0.020 kg/s, 0.015 kg/s, and 0.010 kg/s. The fractional uncertainty of the mass flow rate and efficiency are found to be 0.0295 and 0.056, respectively. Figure 3. Shows the variation of solar intensity during which the experiments are conducted with modification of wire mesh gap as 10 cm with angle of inclination of the collector being 25°. The other collector tilt angles fixed for experimentation was 9° and 20°. The solar intensity was found to increase from morning to noon and then it was found to have a decline till evening. It was the same phenomenon for 12 cm, 14 cm and no wire mesh. But this phenomenon had exceptions during some days because of change in weather conditions. The average solar intensities were 555.17 W/m<sup>2</sup>, 547.88 W/m<sup>2</sup>, and 544.43 W/m<sup>2</sup> with 10 cm, 12 cm, and 14 cm wire mesh gaps, respectively. The hourly variation of atmospheric temperature on the days during which experiments were carried out with the wire mesh gap of 10 cm, with different mass flow rates and with a collector tilt angle of 25° is shown in fig. 4. As expected, temperature was found to increase from morning to noon and has a decrease from noon to evening. When experiments were conducted with SAH having no wire mesh, 12 cm wire mesh and 14 cm wire mesh the same above mentioned phenomena was observed. The highest atmospheric temperature of 38 °C was reported at one instant at mass flow rate of 0.020 kg/s with 14 cm wire mesh, 9° inclination. The average atmospheric temperatures were 32.40 °C, 32.49 °C, and 32.50 °C for 10 cm, 12 cm, and 14 cm wire mesh SAH, respectively.

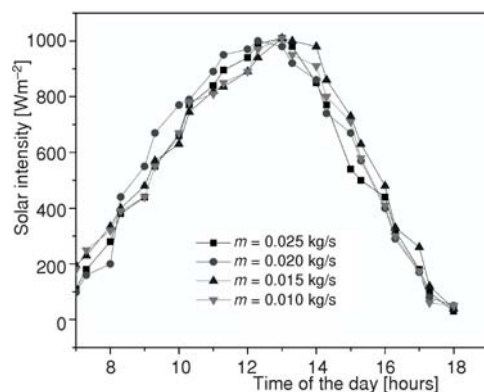


Figure 3. Hourly variation of solar intensity vs. different standard local time for 10 cm wire mesh gap with collector tilt angle of 25°

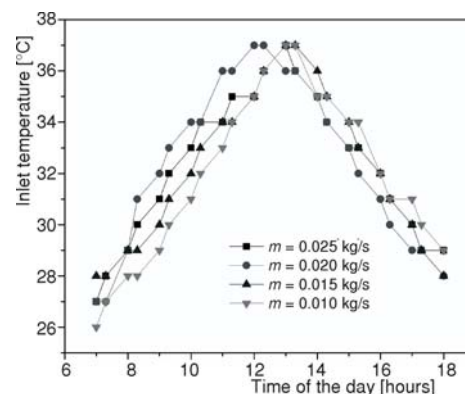


Figure 4. Hourly variation of inlet temperature vs. different standard local time for 10 cm wire mesh gap 25° inclination collector angle



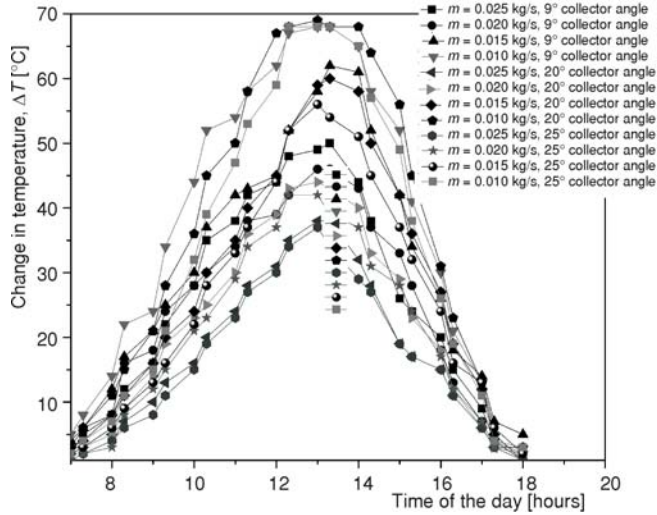


Figure 5. Temperature difference vs. standard local time of the day at different mass flow rates for 10 cm wire gap mesh SAH

wire mesh gap. It is also noted that the SAH with collector angles 9° and 25° had low temperature difference than the SAH with collector angle 20°. The highest average and instantaneous peak  $\Delta T$  obtained from this work were 38 °C and 69 °C, respectively, for the 10 cm wire mesh SAH with mass flow rate of 0.010 kg/s. In the experimental work by Sharma *et al.* [25], using iron chips as a packed bed, the maximum temperature difference observed was 26 °C for air mass flow rate of 0.0105 kg/s. In the meanwhile, there was a temperature difference of 33.7 °C while copper chips were used [26] as packed bed instead of iron chips.

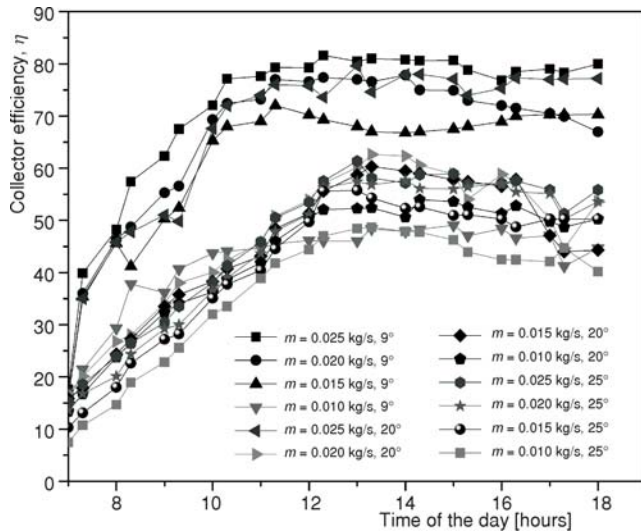


Figure 6. Variations of collector efficiency at different mass flow rates for 10 cm wire mesh with different collector angles SAH

The hourly temperature difference ( $\Delta T = T_2 - T_1$ ) at different mass flow rates for 10 cm wire mesh gap is shown in fig. 5. The temperature differences observed in 12 cm wire mesh gap, 14 cm wire mesh gap and no wire mesh SAH were lower than the temperature difference in 10 cm wire mesh SAH. As expected, for all cases the  $\Delta T$  increases in the morning to a peak value at noon and starts to decrease in the afternoon. For the configuration of the solar air heater change in temperature  $\Delta T$  increases with decrease in mass flow rate. It is also observed that change in temperature  $\Delta T$  increases with decrease in the

temperature difference observed in the earlier studies by Esen [3], Sopian *et al.* [12], Ramadan *et al.* [6] and El-Sebaai *et al.* [7] were 23 °C, 40 °C, 35 °C, and 48 °C for a maximum flux of 880 W/m<sup>2</sup>, 950 W/m<sup>2</sup>, 850 W/m<sup>2</sup>, and 850 W/m<sup>2</sup>, respectively.

The variations of collector efficiency for 10 cm wire mesh SAH with different mass flow rates and different collector angles is shown in fig. 6. The highest collector efficiency was observed in SAH with 10 cm wire mesh gap with collector tilt angle of 9° and mass flow rate was 0.025 kg/s. The efficiency was 81.62% at 12.30 hours during which solar Intensity was 985 W/m<sup>2</sup>. It is in-

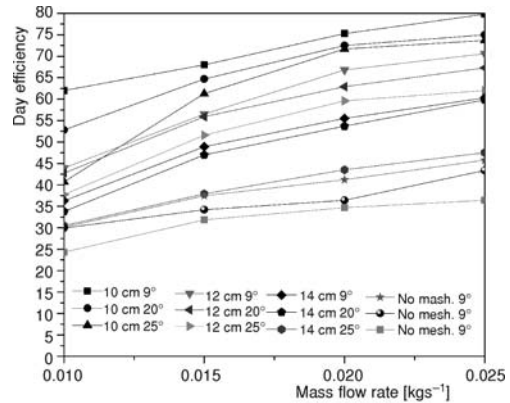
interesting to note that for the same wire mesh gap SAH, and for the same mass flow rate, efficiency decreases for collector angles 20° and 25°. Hence the optimum collector angle is 9°. Also for other mass flow rates such as 0.020 kg/s, 0.015 kg/s, and 0.010 kg/s, the efficiency had a steep fall for the same configuration of SAH. The 10 cm wire mesh SAH is observed with more collector efficiency than the SAH with 12 cm wire mesh, 14 cm wire mesh, and SAH without wire mesh. It is stated here in a nutshell that collector efficiency increases with increase in mass flow rate. Between 08 and 12 hours of observation, the collector efficiency had a steady increase starting from 10% at 6.00 hours; thereby steadily increasing up to 12 Noon, Hence it may be concluded that collector efficiency is low in the morning hours. The reason for this may be due to low solar intensity during the morning hours and reduced change in temperature observed during the morning hours.

The day efficiency ( $\eta_d$ ) vs. mass flow rate for 10, 12, 14, and no wire mesh SAH with different collector angles 9°, 20°, and 25° is shown in fig. 7. The day average efficiency increases with increase in mass flow rate. The highest daily average efficiency of 79.8% was attained by SAH with 10 cm wire mesh gap, having a collector angle of 9° for a mass flow rate of 0.025 kg/s. The next highest daily average efficiency of 75.3% was attained by SAH with 10 cm wire mesh gap, having a collector angle of 9° for a mass flow rate of 0.020 kg/s. It is also observed that the SAH with collector angle 9° had more daily average efficiency than the SAH with collector angle 20° and SAH with collector angle 25°.

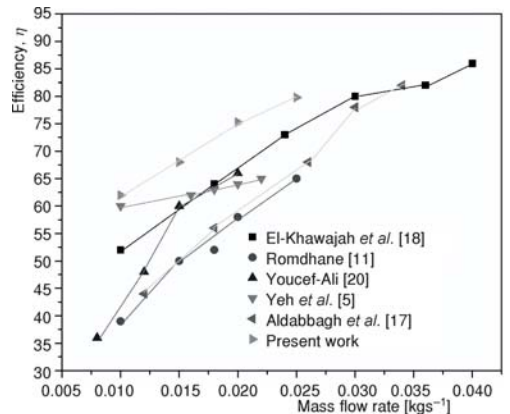
The comparison of day efficiency of 10 cm wire mesh gap SAH with some of SAH in the literature is shown in fig. 8. The main observation being made is that the present SAH can be more efficient for even lower mass flow rates such as 0.01 kg/s. It is also observed that for other mass flow rates the efficiency obtained is good compared with other works in the literature.

**Conclusions**

Performance results of double pass vertically arranged wire mesh solar air heater with and without wire mesh in lower pass have been obtained. These include the effect of mass flow rate, varying the wire mesh gap and collector tilt angle on the efficiency of solar air heater. Introducing wire mesh in the second pass increases the heat transfer area. The obtained results show that the thermal efficiency increases with increasing mass flow rate of air, between 0.01 kg/s and



**Figure 7. Average daily efficiency vs. mass flow rate for 10, 12, 14 and no wire mesh SAH with different collector angles**



**Figure 8. Comparison of efficiency of 10 cm wire mesh gap SAH with some previous work in the literature**

0.025 kg/s. In addition to that, for 9° collector tilt angle maximum efficiency was obtained. The maximum average daily efficiency of the proposed SAH reached was around 79.8% at mass flow rate of 0.025 kg/s for 10 cm wire mesh gap with 9° collector tilt angle.

### Nomenclature

$A$	– collector area, [m <sup>2</sup> ]	$W_R$	– uncertainty of entire result, [–]
$A_u$	– area of flow in venturi meter for uncertainty determination, [m <sup>2</sup> ]	<i>Greek symbols</i>	
$C_d$	– coefficient of discharge of the venturi meter, [–]	$\beta$	– collector tilt angle, [°]
$g$	– wire mesh gap, [cm]	$\eta$	– collector efficiency, [–]
$g_c$	– acceleration due to gravity, [ms <sup>-2</sup> ]	$\eta_d$	– day efficiency, [–]
$I$	– global solar radiation on a horizontal surface, [Wm <sup>-2</sup> ]	$\omega_{C_d}$	– error of coefficient of discharge of the venturi meter, [–]
$\dot{m}$	– mass flow rate of air, [kgs <sup>-1</sup> ]	$\omega_1$	– error in the measurement of solar radiation, [Wm <sup>-2</sup> ]
$p_1$	– pressure at inlet of venturi meter, [Nm <sup>-2</sup> ]	$\omega_{Au}$	– error in the measurement of area, [m <sup>2</sup> ]
$p_2$	– pressure at outlet of venturi meter, [Nm <sup>-2</sup> ]	$\omega_{\Delta T}$	– error in the measurement of change in temperature, [°C, K]
$\Delta p$	– change in pressure, [Nm <sup>-2</sup> ]	$\omega_m$	– uncertainty in mass flow rate, [–]
$R$	– gas constant, [Jkg <sup>-1</sup> K <sup>-1</sup> ]	$\omega_\eta$	– uncertainty in efficiency, [–]
$\Delta T$	– change in temperature, [°C]	<i>Acronym</i>	
$T_{1u}$	– inlet temperature of the air-for uncertainty measurement, [K]	SAH	– solar air heater
$T_1$	– inlet temperature of the air, [°C]		
$T_2$	– outlet temperature of the air, [°C]		

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